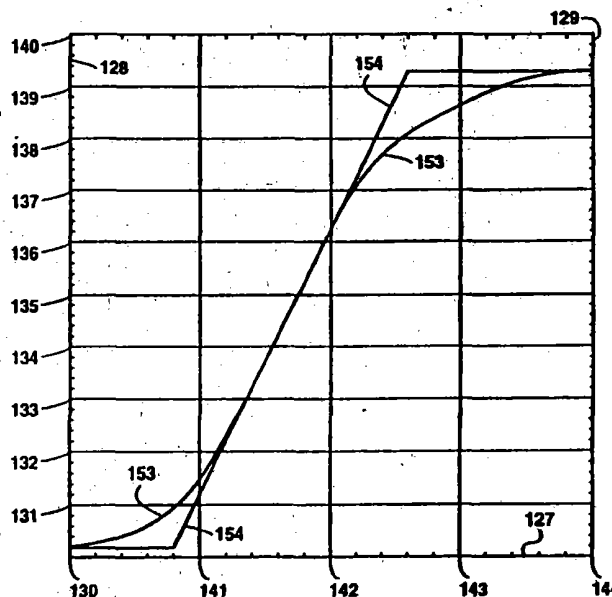




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(54) Title: TIMING MODEL AND CHARACTERIZATION SYSTEM FOR LOGIC SIMULATION OF INTEGRATED CIRCUITS**(57) Abstract**

A method approximates propagation delay through a logic device. Operation of the logic device is divided into a first region and a second region. A boundary between the first region and the second is based on duration of input ramp to the logic device and amount of capacitive load driven by the logic device. For example, the boundary between the first region and the second occurs where for each value of the capacitive load, an output ramp for the logic device is one half complete when the input ramp is complete. When the logic device operates in the first region, a first formula is used to obtain a first value representing delay through the logic device. The first formula varies the first value based on the duration of the input ramp to the logic device and the capacitive load driven by the logic device. When the logic device operates in the second region, a second formula is used to obtain the first value. The second formula also varies the first value based on the duration of the input ramp to the logic device and the capacitive load driven by the logic device.

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TIMING MODEL AND CHARACTERIZATION SYSTEM FOR LOGIC SIMULATION OF INTEGRATED CIRCUITS

Technical Field

The present invention concerns an accurate timing model for logic
5 simulation of integrated circuits. The timing model reflects the timing
delays caused by input ramp and output load of circuitry.

Background Art

When designing an integrated circuit, it is generally desirable to
simulate the functioning of logic circuitry within the integrated circuit. In
10 order to accurately assess the performance of the circuitry, it is additionally
desirable that the logic simulation of logic include an accurate assessment
of timing delays through the circuitry, at least in the critical paths.

In general, timing delays through circuitry are caused by propagation
delays through and between logic cells which comprise the circuitry. The
15 actual amount of propagation delay through and between logic cells is
generally dependent on various capacitances within and between the logic
cells, as well as the current available to charge or discharge the
capacitances.

When developing a timing model, it is desirable to take into account
20 the time delay introduced by charging the input capacitance of logic cells.
This time delay is directly affected by the input current available to charge
the input capacitance to the logic cell. This input current, in turn, is
directly affected by the fan out of the output of the logic cell providing the
input current.

25 In the prior art, timing delay caused by charging input capacitance
was approximated as being directly proportional to the output fan out of the
logic cell providing current for the input. However, this has proved to be an
inaccurate modelling technique because propagation delay through the logic

cell is additionally influenced by the shape of the voltage input ramp of the input signal to the logic cell. The effect of the shape of the voltage input ramp on the timing delay may be approximated by using general piecewise linear functions of the voltage input ramp and the output load. However, 5 this approach does not easily lead to a practical characterization system. In order to obtain a fairly accurate timing model, a circuit simulation needs to be performed for every grid point of the function. A sufficient number of grid points need to be selected to obtain the desired accuracy of the timing model. This can require numerous circuit simulations.

10

Disclosure of the Invention

In accordance with the preferred embodiment of the present invention, a method is presented for approximating propagation delay through a logic device. Operation of the logic device is divided into a first 15 region and a second region. A boundary between the first region and the second is based on duration of input ramp to the logic device and amount of capacitive load driven by the logic device. For example, the boundary between the first region and the second occurs where for each value of the capacitive load, an output ramp for the logic device is one half complete 20 when the input ramp is complete.

When the logic device operates in the first region, a first formula is used to obtain a first value representing delay through the logic device. The first formula varies the first value based on the duration of the input ramp to the logic device and the capacitive load driven by the logic device. When the 25 logic device operates in the second region, a second formula is used to obtain the first value. The second formula also varies the first value based on the duration of the input ramp to the logic device and the capacitive load driven by the logic device.

For example, the first formula may have a form as follows:

$$DT_0 = A_0 + B * (\text{INPUT RAMP}) + D_0 * (\text{LOAD})$$

where DT_0 represents the first value, INPUT RAMP represents duration of the input ramp, LOAD represents capacitive load driven by the logic device,

5 and A_0 , B and D_0 are coefficients determined using circuit simulations.

Similarly, the second formula may have a form as follows:

$$DT_0 = A_0 + B * (\text{CRITINRAMP}) + D_0 * (\text{LOAD}) + Z * (\text{INPUT RAMP} - \text{CRITINRAMP})$$

where CRITINRAMP represents INPUT RAMP at the border between the
10 first region and the second region for the LOAD, and Z is determined using circuit simulations.

The above examples for the first formula and the second formula use first order linear approximations for the input ramp of the logic device.

Alternately a second order approximation of the input ramp may include
15 "tails" of the input ramp. Using the second order model, the first formula may have a form as follows:

$$DT_0 = A_0 + \text{FAT} * B * (\text{INPUT RAMP}) + D_0 * (\text{LOAD})$$

wherein DT_0 represents the first value, INPUT RAMP represents duration of the input ramp, LOAD represents capacitive load driven by the logic
20 device, and A_0 , B, D_0 and FAT are coefficients determined using circuit simulations.

Similarly, using the second order model, the second order model may have a form as follows:

$$DT_0 = DT_0(\text{CRITINRAMP}) + Z * (\text{INPUT RAMP} - \text{CRITINRAMP})$$

25 wherein CRITINRAMP represents INPUT RAMP at the border between the first region and the second region for the LOAD, Z is a coefficient determined using circuit simulations, and $DT(\text{CRITINRAMP})$ is the first

value when the logic ramp has an input ramp equal to CRITINRAMP and a load equal to LOAD.

In the preferred embodiment of the present invention, the method also includes calculating a next input ramp for a next logic device coupled to an output of the logic device. When the logic device operates in the first region, a third formula is used to generate a second value representing duration from beginning of the input ramp of the logic device to an end of an output ramp of the logic device. The second value is based on the length of the input ramp to the logic device and the amount of the load driven by the logic device. When the logic device operates in the second region, a fourth formula is used to generate the second value. The first value is then subtracted from the second value to obtain the next input ramp.

For example, the third formula may have a form as follows:

$$DT_1 = A_1 + B*(INPUT\ RAMP) + D_1*(LOAD)$$

where DT_1 represents the second value, and A_1 and D_1 are coefficients determined using circuit simulations. Similarly, the fourth formula may have a form as follows:

$$DT_1 = A_1 + B*(INPUT\ RAMP) + D_1*(LOAD).$$

Alternately, using the second order model which takes into account "tails" of the input ramp, the third formula may have a form as follows:

$$DT_1 = A_1 + FAT*B*(INPUT\ RAMP) + D_1*(LOAD)$$

wherein DT_1 represents the second value, and A_1 and D_1 are coefficients determined using circuit simulations. Similarly, using the second order model, fourth formula may have a form as follows:

$$DT_1 = DT_1(CRITINRAMP) + B * (INPUT\ RAMP - CRITINRAMP).$$

The present invention is advantageous over the prior art in that it allows for a fairly accurate timing model of a logic device with the need to perform only a limited number of circuit simulations.

Brief Description of the Drawings

Figure 1 shows an example of circuitry through which propagation delay may be calculated.

5 Figure 2 shows a graph on which is superimposed a ramp waveform.

Figure 3 shows a graph on which is superimposed a ramp waveform.

Figure 4 shows two operation regions for a logic device in accordance with the preferred embodiment of the present invention.

Figure 5 shows a graph on which is superimposed an input ramp waveform and a resulting output ramp waveform in a first operation region shown in Figure 4 in accordance with the preferred embodiment of the present invention.

Figure 6 shows a graph on which is superimposed an input ramp waveform and a resulting output ramp waveform in a second operation region shown in Figure 4 in accordance with the preferred embodiment of the present invention.

Figure 7 shows a circuit used for a second order model simulation in accordance with the preferred embodiment of the present invention.

Description of the Preferred Embodiment

20 There are many causes of propagation delay through logic circuitry. For example, Figure 1 shows circuitry which includes a logic device 11, a logic device 12, a logic device 13, a logic device 14, a logic device 15, a logic device 16, a logic device 17, a logic device 18, a logic device 19, a logic device 20 and a logic device 21 connected as shown. For simplicity in the discussion of the present invention, inverters as used for the logic devices. However, the present invention is applicable to all logic devices used in the manufacture of integrated circuits.

Causes for propagation delay through the circuitry shown in Figure 1 include, for example, the time required to charge or discharge internal capacitance within each of logic devices 11-21, the time required to charge or discharge input capacitance to each of logic devices 11-21, and the time
5 required to overcome inductance in the lines between logic devices 11-21.

The present invention, however, focuses on the effects that input transition time and output load has on propagation delay. The input transition time of a logic device is the time required to charge or discharge input capacitance of the logic device. The output load is the total amount of capacitance which
10 the logic device has to charge or discharge. The output load is directly affected by, for example, the fan out of the output of the logic device.

For example, as shown in Figure 1, logic device 11 has a fan out of two. Logic device 12 has a fan out of three. Logic devices 13-17 have a fan out of one. Because of the relatively large fan out of logic device 12, it is expected
15 that the output transition time of (and thus the propagation delay through) logic device 12 will take longer than, for example, the output transition time of logic device 13, which has a fan-out of only one.

Figure 2 shows a graph 129 on which is superimposed a ramp waveform 153 which represents a voltage ramp during a transition period.
20 A vertical axis 128 of graph 129 represents voltage at an input or an output of a logic device. A horizontal axis 127 represents passage of time. A zero point 130 of graph 129 indicates zero voltage and the passage of zero nanoseconds. A point 141 on horizontal axis 127 represents the passage of 2.5 nanoseconds. A point 142 on horizontal axis 127 represents the passage
25 of 5.0 nanoseconds. A point 143 on horizontal axis 127 represents the passage of 7.5 nanoseconds. A point 144 on horizontal axis 127 represents the passage of 10.0 nanoseconds. A point 131 on vertical axis 128 represents 0.5 volts. A point 132 on vertical axis 128 represents 1.0 volts. A point 133 on

vertical axis 128 represents 1.5 volts. A point 134 on vertical axis 128 represents 2.0 volts. A point 135 on vertical axis 128 represents 2.5 volts. A point 136 on vertical axis 128 represents 3.0 volts. A point 137 on vertical axis 128 represents 3.5 volts. A point 138 on vertical axis 128 represents 4.0 volts. A point 139 on vertical axis 128 represents 4.5 volts. A point 140 on vertical axis 128 represents 5.0 volts.

Ramp waveform 153 shows voltage verses time for a transition from low to high. Ramp waveform 153 may be approximated by a waveform 154. Waveform 154 approximates as a straight line the transition of ramp waveform 153 from a low voltage to a high voltage. The total transition time 155, or ramp, of ramp waveform 153 is defined as the duration of time between a time 151 (T_0), which is the point at which waveform 154 begins to increase in voltage, and a time 152 (T_1), which is the point at which waveform 154 ceases to increase in voltage.

Figure 3 shows a ramp waveform 163 superimposed on graph 129. Ramp waveform 163 shows voltage verses time for a transition from high to low. Ramp waveform 163 may be approximated by a waveform 164. Waveform 164 approximates as a straight line the transition of ramp waveform 163 from a high voltage to a low voltage. The total transition time 165, or ramp, of ramp waveform 163 is defined as the duration of time between a time 161 (T_0), which is the point at which waveform 164 begins to decrease in voltage, and a time 162 (T_1), which is the point at which waveform 164 ceases to decrease in voltage.

The terminology introduced in the discussion of Figures 2 and 3 may be used in the general description of input and output transition timing for a logic cell. For an input pin i (not shown) of a logic cell, the beginning of a ramp is defined as $T_{0,i}$ and the end of the ramp is defined as $T_{1,i}$. For an output pin j (not shown) of a logic cell, the beginning of a ramp is defined as

$T_{0,j}$ and the end of the ramp is defined as $T_{1,j}$. Using this terminology, 50%-50% propagation delay (τ) between input pin i and output pin j, is given by the following Formula 1:

Formula 1

5
$$\tau_{i,j} = 1/2(T_{1,j} + T_{0,j}) - 1/2(T_{1,i} + T_{0,i})$$

While it is often the case that propagation delay is calculated using τ , for the present invention, other calculated values may also be used. For example, the value DT_0 is defined as the difference in time between the beginning of the ramp for the input and the beginning of the ramp for the
10 output. More generally, the value DT_0 between input pin i and output pin j is described by the following Formula 2:

Formula 2

$$DT_{0,i,j} = T_{0,j} - T_{0,i}$$

The value DT_1 is defined as the difference in time between the beginning of
15 the ramp for the input and the end of the ramp for the output. More generally, the value DT_1 between input pin i and output pin j is described by the following Formula 3:

Formula 3

$$DT_{1,i,j} = T_{1,j} - T_{0,i}$$

20 For the present invention, two regions of operation of a logic device are considered. These regions are shown in Figure 4. In Figure 4, a vertical axis 171 represents increases in output load for the logic device. An axis 172 represents increase in time duration for the input ramp of the input ramp. A first region 174 is referred to as the fast input ramp region because in this
25 region the input ramp rises relatively fast in comparison to the output ramp. A second region 175 is referred to as the slow input ramp region because in this region the input ramp rises relatively slowly in comparison to the output ramp. A dividing line 173 between fast input ramp region 174 and

slow input ramp region 175 may be determined empirically as further discussed below.

Figure 5 shows an example of an input ramp 251 and a resulting output signal waveform 252 in fast input ramp regions 174. As may be seen from Figure 5, input ramp 251 falls at a relatively fast rate as compared to the rate of the rise of output signal waveform 252.

Input ramp 251 and output signal waveform 252 are superimposed on a graph 229. A vertical axis 228 of graph 229 represents voltage. A horizontal axis 227 represents passage of time. A zero point 230 of graph 229 indicates zero voltage and the passage of zero nanoseconds. A point 241 on horizontal axis 227 represents the passage of 1.67 nanoseconds. A point 242 on horizontal axis 227 represents the passage of 3.33 nanoseconds. A point 243 on horizontal axis 227 represents the passage of 5.00 nanoseconds. A point 244 on horizontal axis 227 represents the passage of 6.67 nanoseconds. A point 245 on horizontal axis 227 represents the passage of 8.33 nanoseconds. A point 246 on horizontal axis 227 represents the passage of 10.0 nanoseconds. A point 231 on vertical axis 228 represents 0.5 volts. A point 232 on vertical axis 228 represents 1.0 volts. A point 233 on vertical axis 228 represents 1.5 volts. A point 234 on vertical axis 228 represents 2.0 volts. A point 235 on vertical axis 228 represents 2.5 volts. A point 236 on vertical axis 228 represents 3.0 volts. A point 237 on vertical axis 228 represents 3.5 volts. A point 238 on vertical axis 228 represents 4.0 volts. A point 239 on vertical axis 228 represents 4.5 volts. A point 240 on vertical axis 228 represents 5.0 volts.

Figure 6 shows an example of an input ramp 281 and a resulting output signal waveform 282 in slow input ramp regions 175. As may be seen from Figure 6, input ramp 281 falls at a relatively slow rate as compared to the rate of the rise of signal waveform 282.

Input ramp 281 and output signal waveform 282 are superimposed on a graph 259. A vertical axis 258 of graph 259 represents voltage. A horizontal axis 257 represents passage of time. A zero point 260 of graph 259 indicates zero voltage and the passage of zero nanoseconds. A point 271 on horizontal axis 257 represents the passage of 1.25 nanoseconds. A point 272 on horizontal axis 257 represents the passage of 2.5 nanoseconds. A point 273 on horizontal axis 257 represents the passage of 3.75 nanoseconds. A point 274 on horizontal axis 257 represents the passage of 5.0 nanoseconds. A point 275 on horizontal axis 257 represents the passage of 6.25 nanoseconds. A point 276 on horizontal axis 257 represents the passage of 7.5 nanoseconds. A point 261 on vertical axis 258 represents 0.5 volts. A point 262 on vertical axis 258 represents 1.0 volts. A point 263 on vertical axis 258 represents 1.5 volts. A point 264 on vertical axis 258 represents 2.0 volts. A point 265 on vertical axis 258 represents 2.5 volts. A point 266 on vertical axis 258 represents 3.0 volts. A point 267 on vertical axis 258 represents 3.5 volts. A point 268 on vertical axis 258 represents 4.0 volts. A point 269 on vertical axis 258 represents 4.5 volts. A point 270 on vertical axis 258 represents 5.0 volts.

In fast input ramp region 174, input ramp 251 is completed switched before output signal waveform 252 significantly changes. For a CMOS technology implementation of an inverter, one transistor of the output buffer of the inverter would be on in saturation and the other transistor of the output buffer of the inverter would be off during substantially all the time output signal waveform 252 switches. This is essentially equivalent to a constant current source charging or discharging the load capacitance. In the preferred embodiment of the present invention, for fast input region 174, value DT_0 and value DT_1 are approximated using the following Formula 4 and Formula 5, respectively:

Formula 4

$$DT_0 = A_0 + B*(INPUT\ RAMP) + D_0*(LOAD)$$

Formula 5

5
$$DT_1 = A_1 + B*(INPUT\ RAMP) + D_1*(LOAD)$$

In Formulas 4 and 5, values A_0 , A_1 , B , D_0 and D_1 are coefficients which may be determined empirically.

In slow input ramp region 175, input ramp 251 switches so slowly that output signal waveform 252 switches while input ramp 252 is still switching.

- 10 For a CMOS technology implementation of an inverter, both transistors of the output buffer of the inverter are on when output signal waveform 252 switches. In the preferred embodiment of the present invention, for slow input region 175, value DT_0 and value DT_1 are approximated using the following Formula 6 and Formula 7, respectively:

15 Formula 6

$$DT_0 = A_0 + B*(CRITINRAMP) + D_0*(LOAD) + Z*(INPUT\ RAMP - CRITINRAMP)$$

Formula 7

20
$$DT_1 = A_1 + B*(INPUT\ RAMP) + D_1*(LOAD)$$

- In formula 6, the additional co-efficient Z is a proportionality factor calculated from the DC transfer function between the input voltage and the output voltage. In the slow ramp region, a plot of DT_0 versus the input ramp is a straight line for a given output load. Z is the slope of that line and can be
- 25 calculated from the DC transfer curve. CRITINRAMP is the INPUT RAMP for each load which is along dividing line 173 between fast input ramp region 174 and slow input ramp region 175. In the preferred embodiment of the present invention, the CRITINRAMP (and thus dividing line 173) is defined to be at the point for each load where the end of the input ramp
- 30 occurs at 50% of the output ramp. Since time 0 is considered to be at the beginning of the input ramp, then the end of the input ramp occurs at

INPUT RAMP. Therefore, CRITINRAMP occurs when INPUT RAMP equals $1/2 * (DT_0 + DT_1)$. CRITINRAMP is therefore defined by the following Formula 8:

Formula 8

5
$$CRITINRAMP = 1/2 * (DT_0 + DT_1)$$

The coefficients for the formulas may be calculated using circuit simulations. First, three circuit simulations are performed to determine values for the coefficients (A_0 , A_1 , B , D_0 and D_1) used in formula 4 and formula 5. In the circuit simulations values for load and input ramp are
10 chosen so that the three circuit simulations will all fall within fast input ramp region 174. Actually, initially the location of dividing line 173 is not known so that the actual boundaries of fast input ramp region 174 are not known. Therefore, later in the model it is necessary to perform a check to see if the initial three circuit simulations were in fast input ramp region
15 174. If not, the circuit simulations are performed again using a faster input ramps and/or higher loads.

For each simulation, using formulas 2 and 3, DT_0 and DT_1 are found. Then using formulas 4 and 5, A_0 , A_1 , B , D_0 and D_1 may be calculated. A first consistency check may be done by solving formulas 4 and 5 separately
20 for the coefficient B . If the coefficient B does not have the same value, then at least one of the circuit simulations was not in fast input ramp region 174.

From the calculated values for coefficients A_0 , A_1 , B , D_0 and D_1 , using Formula 8, CRITINRAMP is calculated. Once CRITINRAMP is found, the chosen circuit simulations may again be checked to be sure they
25 fall within fast input ramp region 174.

An additional circuit simulation is performed to find additional points on the DC transfer curve. From these points, the DC transfer function may

be approximated. A linear approximation of the DC transfer function yields the proportionality constant Z.

In a manner similar to that described above, coefficients are calculated for each logic device type in a logic device library. Delay through a circuit built from logic devices in the logic device library may then be calculated. Total propagation delay through a circuit is the total amount of time for a signal to propagate through the circuit. The path of logic cells in a circuit through which a signal takes longest to propagate is called the critical path of the circuit. Total propagation for a circuit may be calculated by summing up the total delays through all logic cells in the critical path of the circuit.

Formula 1, for example, may be used to calculate delay through each logic cell. Additionally, starting with the input of the circuit and continuing through to the output of the circuit, the input ramp and the resulting output ramp ($DT_1 - DT_0$) may be calculated for each logic device in the logic path. The output ramp for one logic device is the input ramp for the next logic device. The output ramps are separately calculated for both rising inputs and falling inputs.

To more fully illustrate how the present invention is practiced, an example is given below for the case of an inverter. In the example, three simulations are done with the input ramp and output load (LOAD) listed in Table 1 below:

Table 1

<u>INPUT RAMP</u>	<u>LOAD</u>
.25 nS	1 pF
.25 nS	2 pF
1 nS	2 pF

For the first two simulations input voltage (V_{INPUT}) is given by the following Formula 9:

Formula 9

$$\begin{aligned} \text{VINPUT} &= 18.2 * \text{TIME} \\ \text{VINPUT} &= 4.55 \end{aligned}$$

$$\begin{aligned} &\text{For TIME} < .25 \text{ nS} \\ &\text{For TIME} > .25 \text{ nS} \end{aligned}$$

Similarly, for the third simulation, input voltage (VINPUT) is given by the

5 following Formula 10:

Formula 10

$$\begin{aligned} \text{VINPUT} &= 4.55 * \text{TIME} \\ \text{VINPUT} &= 4.55 \end{aligned}$$

$$\begin{aligned} &\text{For TIME} < 1 \text{ nS} \\ &\text{For TIME} > 1 \text{ nS} \end{aligned}$$

10 In the above Formula 9 and Formula 10, TIME is measured from the beginning of the INPUT RAMP and VINPUT is measured in volts.

For each of the simulations, a linear approximation is made of the output of the simulated circuit. The linearization is done by a two point fit

through times at which the output voltage is at 3.15 volts and at 1.4 volts. In the simulation, the results of the linearization are given by Table 2 below:

15

Table 2

		Time when	Time when
		OUTPUT = 3.15 V	OUTPUT = 1.4 V
20	INPUT RAMP		
	.25 nS	1.027 nS	2.107 nS
	.25 nS	1.806 nS	3.911 nS
	1 nS	2.289 nS	4.394 nS

Using linear approximation for the first simulation gives an output voltage (VOUTPUT) for the first simulation as given by Formula 11 below:

Formula 11

$$\begin{aligned} \text{VOUTPUT} &= 4.55 \\ \text{VOUTPUT} &= 4.55 - 4.55 * (\text{TIME} - .163) / (2.971 - .163) \\ \text{VOUTPUT} &= 0 \end{aligned}$$

$$\begin{aligned} &\text{For TIME} < .163 \text{ nS} \\ &\text{For } .163 \text{ nS} < \text{TIME} < 2.971 \text{ nS} \\ &\text{For TIME} > 2.971 \text{ nS} \end{aligned}$$

Using linear approximation for the second simulation gives an output voltage (VOUTPUT) for the second simulation as given by Formula 12 below:

30

Formula 12

$$\begin{aligned} \text{VOUTPUT} &= 4.55 \\ \text{VOUTPUT} &= 4.55 - 4.55 * (\text{TIME} - .122) / (5.595 - .122) \\ \text{VOUTPUT} &= 0 \end{aligned}$$

$$\begin{aligned} &\text{For TIME} < .122 \text{ nS} \\ &\text{For } .122 \text{ nS} < \text{TIME} < 5.595 \text{ nS} \\ &\text{For TIME} > 5.595 \text{ nS} \end{aligned}$$

35

Using linear approximation for the third simulation gives an output voltage (VOUTPUT) for the third simulation as given by Formula 13 below:

Formula 13

$$\begin{aligned} \text{VOUTPUT} &= 4.55 && \text{For TIME} < 1.251 \text{ nS} \\ \text{VOUTPUT} &= 4.55 - 4.55 * (\text{TIME} - 1.251) / (6.724 - 1.251) && \text{For } 1.251 \text{ nS} < \text{TIME} < 6.724 \text{ nS} \\ \text{VOUTPUT} &= 0 && \text{For TIME} > 6.724 \text{ nS} \end{aligned}$$

Values for DT₀ and DT₁ for the three simulations are extracted from the linear approximations as listed in Table 3 below:

		<u>Table 3</u>	
<u>INPUT RAMP</u>	<u>LOAD</u>	<u>DT₀</u>	<u>DT₁</u>
.25 nS	1 pF	.163 nS	2.971 nS
.25 nS	2 pF	.122 nS	5.595 nS
1 nS	2 pF	1.251 nS	6.724 nS

Now the values for DT₀ and DT₁ may be substituted into Formula 4 and Formula 5 to solve for coefficients A₀, A₁, B, D₀ and D₁. For example, substituting the values for INPUT RAMP, LOAD and DT₀ for the three simulations into Formula 4 gives the following equations:

$$\begin{aligned} .163 \text{ nS} &= A_0 + B * (.25 \text{ nS}) + D_0 * (1 \text{ pF}) \\ .122 \text{ nS} &= A_0 + B * (.25 \text{ nS}) + D_0 * (2 \text{ pF}) \\ 1.251 \text{ nS} &= A_0 + B * (1.0 \text{ nS}) + D_0 * (2 \text{ pF}) \end{aligned}$$

These three equations are solved for A₀, B, and D₀ to produce the following values:

$$\begin{aligned} A_0 &= .043 \\ B &= .644 \\ D_0 &= -.041 \end{aligned}$$

Similarly, substituting the values for INPUT RAMP, LOAD and DT₁ for the three simulations into Formula 5 gives the following equations:

$$\begin{aligned} 2.971 \text{ nS} &= A_1 + B * (.25 \text{ nS}) + D_1 * (1 \text{ pF}) \\ 5.595 \text{ nS} &= A_1 + B * (.25 \text{ nS}) + D_1 * (2 \text{ pF}) \\ 6.724 \text{ nS} &= A_1 + B * (1.0 \text{ nS}) + D_1 * (2 \text{ pF}) \end{aligned}$$

These three equations are solved for A_1 , B , and D_1 to produce the following values:

$$\begin{aligned} A_1 &= .186 \\ B &= .644 \\ D_1 &= 2.624 \end{aligned}$$

5

The first consistency check is done by noting that the coefficient B has the same value for the solutions of both Formula 4 and Formula 5. If two different values of B had been obtained, it would imply that at least one of the original simulations was not in the fast ramp region. The simulations would have to be redone with faster input ramps and/or larger output loads.

10

Now that the coefficients have been determined CRITINRAMP may be calculated from Formula 8. For example, Formula 8 is simplified as below

(remember that at CRITINRAMP: INPUT RAMP = CRITINRAMP):

$$\begin{aligned} \text{CRITINRAMP} &= 1/2 * (DT_0 + DT_1) \\ 15 \quad \text{CRITINRAMP} &= 1/2 * DT_0 + 1/2 * DT_1 \\ \text{CRITINRAMP} &= 1/2 * [A_0 + B * (\text{INPUT RAMP}) + D_0 * (\text{LOAD})] + 1/2 * [A_1 + \\ &\quad B * (\text{INPUT RAMP}) + D_1 * (\text{LOAD})] \\ \text{CRITINRAMP} &= 1/2 * (A_0 + A_1) + 1/2 * (D_0 + D_1) * (\text{LOAD}) + \\ &\quad B * (\text{CRITINRAMP}) \\ 20 \quad \text{CRITINRAMP} &= 1/2 * [A_0 + A_1 + (D_0 + D_1) * (\text{LOAD})] / (1 - B) \end{aligned}$$

Using the values for the coefficients A_0 , A_1 , B , D_0 and D_1 determined above, CRITINRAMP has the value given in Formula 14 below:

Formula 14

$$\text{CRITINRAMP} = .322 + 3.628 * (\text{LOAD})$$

25 The second consistency check is done by checking to see whether the three simulations fall within fast input ramp region 174. For the two values for loads used in the three simulations, CRITINRAMP is given by Table 4 below:

Table 4

30

<u>LOAD</u>	<u>CRITINRAMP</u>
1 pF	3.950 nS
2 pF	7.578 nS

The first simulation was done with a 1 pF load and an input ramp of .25 nS. Table 4 indicates this is within fast input ramp region 174. The second and third simulations were done with a 2 pF load and input ramp of .25 nS and 1 nS, respectively. Table 4 indicates these are also within fast input ramp region 174.

An additional circuit simulation of DC transfer curves and linear approximations is made to obtain the proportionality constant Z. In the circuit simulation, DC input voltages are found which cause output voltage to be 3.15 volts and 1.4 volts. The circuit simulation yields the values given in Table 5 below:

Table 5

<u>Output Voltage</u>	<u>Input Voltage</u>
3.15 V	2.176 V
1.40 V	2.298 V

Using linear approximations, the DC transfer curve is calculated as given in Formula 15 below:

Formula 15

$$\begin{aligned}
 &V_{\text{OUTPUT}} = 4.55 && \text{For } V_{\text{INPUT}} < 1.251 \\
 &V_{\text{OUTPUT}} = 4.55 - 4.55 * (V_{\text{INPUT}} - 2.078) / (2.396 - 2.078) && \text{For } 2.078 < V_{\text{INPUT}} < 2.396 \\
 &V_{\text{OUTPUT}} = 0 && \text{For } \text{TIME} > 6.724 \text{ nS}
 \end{aligned}$$

In the slow ramp region, a plot of DT₀ versus the input ramp is a straight line for a given output load. Z is the slope of that line and can be calculated from the DC transfer curve. In determining proportionality constant Z it is helpful to define the following breakpoints. Breakpoint V⁺ is the value for V_{INPUT} at which V_{OUTPUT} reaches 4.55. Breakpoint V⁻ is the value for V_{INPUT} at which V_{OUTPUT} reaches 0. For the present example, from Formula 15, it is seen that breakpoint V⁺ is 2.078 volts and breakpoint V⁻ is 2.396. Thus, proportionality constant Z may be calculated from Table 6 below:

Table 6

	<u>VINPUT</u>	<u>VOUTPUT</u>	<u>Z</u>
	RISING	RISING	$(V^- - 0) / (4.55 - 0)$
	RISING	FALLING	$(V^+ - 0) / (4.55 - 0)$
5	FALLING	RISING	$(4.55 - V^-) / (4.55 - 0)$
	FALLING	FALLING	$(4.55 - V^+) / (4.55 - 0)$

In the given example, the logic device is an inverter with input rising. Therefore, VINPUT is rising and VOUTPUT is falling. From Table 6, the value of proportionality constant is therefore:

10
$$Z = 2.078 / 4.55 = .457$$

In the logic device library for the logic device, the values for coefficients A_0 , A_1 , B , D_0 and D_1 are stored. Additionally, the value for CRITINRAMP from Formula 14 is stored and four values calculate from Table 6 are stored for proportionality constant Z . When calculating propagation delay through a
 15 first logic device, DT_0 of the first logic device is equal to the beginning of an input ramp for a second logic device following the first logic device. Similarly the value $(DT_1 - DT_0)$ for the first logic device is equal to the input ramp for the second logic device. By determining DT_0 and DT_1 for each logic device and by using the value $(DT_1 - DT_0)$ as an input ramp for a next logic
 20 device, the total propagation delay through circuitry is accomplished

In the above example, the linear approximations assumed perfectly linear inputs. However, tails in the input waveform were not accounted for. The tail in the input waveform has a noticeable effect in fast input region 174; however, the tail in the input waveform has a negligible effect in slow
 25 input ramp region 174. To take account of this second order effect, two factors to adjust for the tails (FAT) may be included, one for rising inputs and one for falling inputs. To take these into account, Formula 4 and Formula 5 are modified resulting, respectively, in Formula 16 and Formula 17 given below:

Formula 16

$$DT_0 = A_0 + FAT * B * (INPUT \ RAMP) + D_0 * (LOAD)$$

Formula 17

$$5 \quad DT_1 = A_1 + FAT * B * (INPUT \ RAMP) + D_1 * (LOAD)$$

As in the above example, the value FAT may be determined by using circuit simulations. Figure 7 shows a model used for circuit simulations for the second order model. Timing delay is modeled for an inverter 30. A capacitor 36 connected between an output 35 of inverter 30 and a ground 37 represents output load of inverter 30. A capacitor 34 connected between an input 33 of inverter 30 and ground 37 represents input load of inverter 30. An inverter 32 is used in order to place on input 33 of inverter 30 a realistic voltage, that is an input voltage with a tail.

Three simulations are performed using a falling (linear) input on an input 31 of inverter 32 with a ramp of .1 nS. The simulations are performed as the circuit simulations. The simulations are performed as described in the prior examples, with the exception each of the three simulations includes a simulation of both inverter 32 and inverter 30. In a first simulation, capacitance 34 (Cint) has a value of 0 pF and capacitance 35 (Cout) has a value of 1 pF. The first simulation of inverter 32 and linear approximation yields the following voltage (Vint) at input 33 of inverter 30, shown by Formula 18 below:

Formula 18

$$\begin{array}{ll}
 V_{int} = 0 & \text{For } TIME < .064 \text{ nS} \\
 V_{int} = 4.55 * (TIME - .064) / (.395 - .064) & \text{For } .064 \text{ nS} < TIME < .395 \text{ nS} \\
 V_{int} = 4.55 & \text{For } TIME > .395 \text{ nS}
 \end{array}$$

The first simulation of inverter 30 and linear approximation yields the following voltage (Vout) at output 35 of inverter 30, shown by Formula 19 below:

Formula 19

$$V_{out} = 4.55$$

$$\text{For } TIME < .311 \text{ nS}$$

$$V_{out} = 4.55 - 4.55 * (TIME - .311) / (3.126 - .311)$$

$$\text{For } .311 \text{ nS} < TIME < 3.126 \text{ nS}$$

$$\text{For } TIME > 3.126 \text{ nS}$$

$$V_{out} = 0$$

In Formula 18 and Formula 19, TIME is measured from the beginning of the ramp on input 31 of inverter 32. Inverter 30, therefore, on input 33 sees an input transition that starts at .064 nS and ends at .395 nS. The output transition on output 35 of inverter 30 starts at .311 nS and ends at 3.126 nS.

Thus the input ramp on input 33 of inverter 30 is .395 minus .064, that is .331 nS. Using the Formula 2, DT₀ is seen to be .311 minus .064, that is, .247 nS.

Using Formula 3, DT₁ is seen to be 3.126 minus .064, that is, 3.062 nS.

Table 7 below summarizes the results of all three simulations:

Table 7

	<u>C_{int}</u>	<u>C_{out}</u>	<u>INPUT RAMP</u>	<u>DT₀</u>	<u>DT₁</u>
15	0 pF	1 pF	.331 nS	.247 nS	3.062 nS
	0 pF	2 pF	.331 nS	.206 nS	5.686 nS
	.2 pF	2 pF	.826 nS	.826 nS	6.040 nS

The above values are used to solve for the coefficients a₀, a₁, b, d₀ and d₁ in the following following Formula 20 and Formula 21:

Formula 20

$$DT_0 = a_0 + b * (INPUT \text{ RAMP}) + d_0 * (C_{out})$$

Formula 21

$$DT_1 = d_1 + b * (INPUT \text{ RAMP}) + d_1 * (C_{out})$$

Formula 20 and Formula 21 uses the coefficients a₀, a₁, b, d₀ and d₁ because the values of the coefficients sometimes vary from the values of the coefficients A₀, A₁, B, D₀ and D₁ used in the first order model. As above, the values in Table 7 provide for three sets of equations for Formula 20 and Formula 21. Solving the three equations yields the following values:

21

$$a_0 = .051$$

$$a_1 = .201$$

$$b = .715$$

$$d_0 = -.041$$

$$d_1 = 2.624$$

5

When these are compared with the values for A_0 , A_1 , B , D_0 and D_1 calculated above, it is seen that the values for d_0 and d_1 are equivalent to the values for D_0 and D_1 , respectively. The values for a_0 and a_1 vary slightly from the values for A_0 and A_1 , respectively. The most significant difference is between the value for b and the value for B . The value FAT is obtained by the ratio of b to B , as shown by Formula 22 below:

Formula 22

$$FAT = b / B$$

$$= .715 / .644$$

$$= 1.11$$

15

Once calculated, the value for FAT is stored in the logic device library along with the values for the coefficients A_0 , A_1 , B , D_0 and D_1 . The value for FAT is dependent on the process technology and does not depend on the logic design of a logic cell. Therefore, a single entry for the value of FAT may be obtained from characterization of a single logic cell and stored for use for all logic cells in a cell library.

20

The value for $CRITINRAMP$ for the second order model may be recalculated from Formula 8, to be as set out in Formula 23 below:

Formula 23

$$25 \quad CRITINRAMP = 1/2 * [A_0 + A_1 + (D_0 + D_1)*(LOAD)] / (1 - FAT*B)$$

Using the values for the coefficients A_0 , A_1 , B , D_0 , D_1 and FAT determined above, $CRITINRAMP$ has the value given in Formula 24 below:

Formula 24

$$CRITINRAMP = .402 + 4.532 * (LOAD)$$

30

Using the second order model, the following Formula 25 and Formula 26 are used to calculate DT_0 and DT_1 in slow input ramp region 175:

Formula 25

$$DT_0 = DT_0(\text{CRITINRAMP}) + Z * (\text{INPUT RAMP} - \text{CRITINRAMP})$$

Formula 26

5 $DT_1 = DT_1(\text{CRITINRAMP}) + B * (\text{INPUT RAMP} - \text{CRITINRAMP})$

In Formula 25, $DT_0(\text{CRITINRAMP})$ is the value of DT_0 at CRITINRAMP.

In Formula 26, $DT_1(\text{CRITINRAMP})$ is the value of DT_1 at CRITINRAMP.

Once the logic device has been characterized, as above, it is possible to determine a value for DT_0 and DT_1 for any input ramp and load. For

10 example, suppose the load (LOAD) is equal to .5 pF and the input ramp is equal to .25 nS. Then, using Formula 24, CRITINRAMP has the following value:

$$\text{CRITINRAMP} = .402 + 4.532 * (\text{LOAD})$$

15 $\text{CRITINRAMP} = .402 + 4.532 * (.5)$

$$\text{CRITINRAMP} = 2.668 \text{ nS}$$

Since the input ramp (.25 nS) is smaller than the CRITINRAMP (2.668 nS), the example falls in fast input ramp region 174. Therefore, Formula 16 is used to calculate DT_0 and Formula 17 is used to calculate DT_1 , as shown below:

20 $DT_0 = A_0 + \text{FAT} * B * (\text{INPUT RAMP}) + D_0 * (\text{LOAD})$

$$DT_0 = .043 + 1.11 * .644 * (.25) - .041 * (.5)$$

$$DT_0 = .201 \text{ nS}$$

25 $DT_1 = A_1 + \text{FAT} * B * (\text{INPUT RAMP}) + D_1 * (\text{LOAD})$

$$DT_1 = .186 + 1.11 * .644 * (.25) + 2.624 * (.5)$$

$$DT_1 = 1.677 \text{ nS}$$

As an alternate example, suppose the load (LOAD) is equal to .5 pF and the input ramp is equal to 3 nS. Then CRITINRAMP still has the following value:

30 $\text{CRITINRAMP} = .402 + 4.532 * (\text{LOAD})$

$$\text{CRITINRAMP} = .402 + 4.532 * (.5)$$

$$\text{CRITINRAMP} = 2.668 \text{ nS}$$

Since the input ramp (3 nS) is now larger than the CRITINRAMP (2.668 nS), the example falls in slow input ramp region 175. Therefore,

Formula 25 is used to calculate DT_0 and Formula 26 is used to calculate DT_1 . First $DT_0(\text{CRITINRAMP})$ and $DT_1(\text{CRITINRAMP})$ are calculated as shown below:

$$\begin{aligned} DT_0(\text{CRITINRAMP}) &= A_0 + \text{FAT} * B * (\text{CRITINRAMP}) + D_0 * (\text{LOAD}) \\ 5 \quad DT_0(\text{CRITINRAMP}) &= .043 + 1.11 * .644 * (2.668) - .041 * (.5) \\ DT_0(\text{CRITINRAMP}) &= 1.930 \text{ nS} \end{aligned}$$

$$\begin{aligned} DT_1(\text{CRITINRAMP}) &= A_1 + \text{FAT} * B * (\text{CRITINRAMP}) + D_1 * (\text{LOAD}) \\ DT_1(\text{CRITINRAMP}) &= .186 + 1.11 * .644 * (2.668) + 2.624 * (.5) \\ 10 \quad DT_1(\text{CRITINRAMP}) &= 3.406 \text{ nS} \end{aligned}$$

Once $DT_0(\text{CRITINRAMP})$ and $DT_1(\text{CRITINRAMP})$ have been calculated, Formula 25 is used to calculate DT_0 and Formula 26 is used to calculate DT_1 , as shown below:

$$\begin{aligned} DT_0 &= DT_0(\text{CRITINRAMP}) + Z * (\text{INPUT RAMP} - \text{CRITINRAMP}) \\ 15 \quad DT_0 &= 1.930 + .457 * (3 - 2.668) \\ DT_0 &= 2.082 \text{ nS} \end{aligned}$$

$$\begin{aligned} DT_1 &= DT_1(\text{CRITINRAMP}) + B * (\text{INPUT RAMP} - \text{CRITINRAMP}) \\ DT_1 &= 3.406 + .644 * (3 - 2.668) \\ 20 \quad DT_1 &= 3.620 \text{ nS} \end{aligned}$$

As discussed above the input ramp for the following logic device is equal to $DT_1 - DT_0$.

The foregoing discussion discloses and describes merely exemplary methods and embodiments of the present invention. As will be understood by those familiar with the art, the invention may be embodied in other specific forms without departing from the spirit or essential characteristics thereof. For example, the present invention may be implemented by a computer. Accordingly, the disclosure of the present invention is intended to be illustrative, but not limiting, of the scope of the invention, which is set forth in the following claims.

Claims

I Claim:

1. A method for approximating propagation delay through a logic device, the method comprising the steps of:

5 (a) divide operation of the logic device into a first region and a second region, a boundary between the first region and the second being based on duration of input ramp to the logic device and amount of capacitive load driven by the logic device;

(b) when the logic device operates in the first region, using a first
10 formula to obtain a first value representing delay through the logic device, the first formula varying the first value based on the duration of the input ramp to the logic device and the capacitive load driven by the logic device; and;

(c) when the logic device operates in the second region, using a second
15 formula to obtain the first value, the second formula varying the first value based on the duration of the input ramp to the logic device and the capacitive load driven by the logic device.

2. A method as in claim 1 wherein the first formula has a form as
20 follows:

$$DT = A + B*(INPUT\ RAMP) + D*(LOAD)$$

where DT represents the first value, INPUT RAMP represents duration of the input ramp, LOAD represents capacitive load driven by the logic device, and A, B and D are coefficients determined using circuit simulations.

25

3. A method as in claim 2 wherein the second formula has a form as follows:

$$DT = A+B*(CRITINRAMP)+D*(LOAD)+Z*(INPUT\ RAMP - CRITINRAMP)$$

wherein CRITINRAMP represents INPUT RAMP at the border between the first region and the second region for the LOAD, and Z is a determined using circuit simulations

- 5 4. A method as in claim 1 wherein the first formula has a form as follows:

$$DT = A + FAT * B * (INPUT RAMP) + D * (LOAD)$$

- wherein DT represents the first value, INPUT RAMP represents duration of the input ramp, LOAD represents capacitive load driven by the logic device,
10 and A, B, D and FAT are coefficients determined using circuit simulations.

5. A method as in claim 4 wherein the second formula has a form as follows:

$$DT = DT(CRITINRAMP) + Z * (INPUT RAMP - CRITINRAMP)$$

- 15 wherein CRITINRAMP represents INPUT RAMP at the border between the first region and the second region for the LOAD, Z is a coefficient determined using circuit simulations, and DT(CRITINRAMP) is the first value when the logic ramp has an input ramp equal to CRITINRAMP and a load equal to LOAD.

20

6. A method as in claim 1 wherein the method includes calculating a next input ramp for a next logic device coupled to an output of the logic device, the method additionally comprising the steps of:

- (d) when the logic device operates in the first region, using a third
25 formula to generate a second value representing duration from beginning of the input ramp of the logic device to an end of an output ramp of the logic device, the second value being based on the length of the input ramp to the logic device and the amount of the load driven by the logic device; and;

(e) when the logic device operates in the second region, using a fourth formula to generate the second value; and,

(f) subtracting the first value from the second value to obtain the next input ramp.

5

7. A method as in claim 6 wherein the first formula has a form as follows:

$$DT_0 = A_0 + B*(INPUT\ RAMP) + D_0*(LOAD)$$

where DT_0 represents the first value, INPUT RAMP represents duration of
10 the input ramp, LOAD represents capacitive load driven by the logic device, and A_0 , B and D_0 are coefficients determined using circuit simulations.

8. A method as in claim 7 wherein the third formula has a form as follows:

15

$$DT_1 = A_1 + B*(INPUT\ RAMP) + D_1*(LOAD)$$

where DT_1 represents the second value, and A_1 and D_1 are coefficients determined using circuit simulations.

9. A method as in claim 8 wherein the second formula has a form as
20 follows:

$$DT_0 = A_0 + B*(CRITINRAMP) + D_0*(LOAD) + Z*(INPUT\ RAMP - CRITINRAMP)$$

wherein CRITINRAMP represents INPUT RAMP at the border between the first region and the second region for the LOAD, and Z is determined using
25 circuit simulations.

10. A method as in claim 9 wherein the fourth formula has a form as follows:

$$DT_1 = A_1 + B*(INPUT\ RAMP) + D_1*(LOAD).$$

11. A method as in claim 6 wherein the first formula has a form as follows:

5
$$DT_0 = A_0 + FAT*B*(INPUT\ RAMP) + D_0*(LOAD)$$

wherein DT_0 represents the first value, INPUT RAMP represents duration of the input ramp, LOAD represents capacitive load driven by the logic device, and A_0 , B , D_0 and FAT are coefficients determined using circuit simulations.

10

12. A method as in claim 11 wherein the third formula has a form as follows:

$$DT_1 = A_1 + FAT*B*(INPUT\ RAMP) + D_1*(LOAD)$$

wherein DT_1 represents the second value, and A_1 and D_1 are coefficients
15 determined using circuit simulations.

13. A method as in claim 12 wherein the second formula has a form as follows:

$$DT_0 = DT_0(CRITINRAMP) + Z * (INPUT\ RAMP - CRITINRAMP)$$

20 wherein CRITINRAMP represents INPUT RAMP at the border between the first region and the second region for the LOAD, Z is a coefficient determined using circuit simulations, and $DT(CRITINRAMP)$ is the first value when the logic ramp has an input ramp equal to CRITINRAMP and a load equal to LOAD.

25

14. A method as in claim 13 wherein the fourth formula has a form as follows:

$$DT_1 = DT_1(CRITINRAMP) + B * (INPUT\ RAMP - CRITINRAMP).$$

15. A method as in claim 6 wherein in step (a) the boundary between the first region and the second occurs where for each value of the capacitive load, the output ramp is one half complete when the input ramp is complete.

5

16. A method as in claim 1 wherein in step (a) the boundary between the first region and the second occurs where for each value of the capacitive load, an output ramp for the logic device is one half complete when the input ramp is complete.

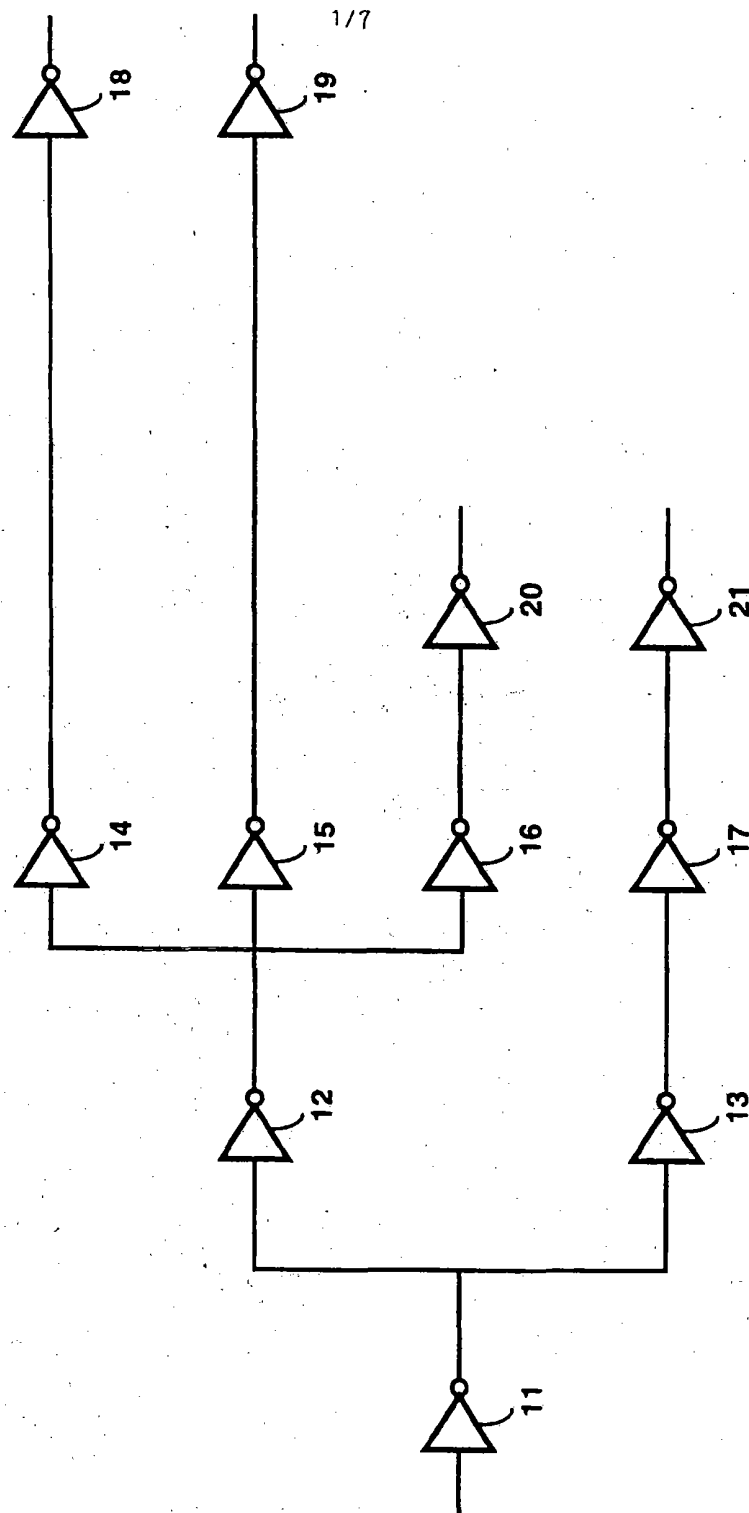


FIG. 1

FIG. 3

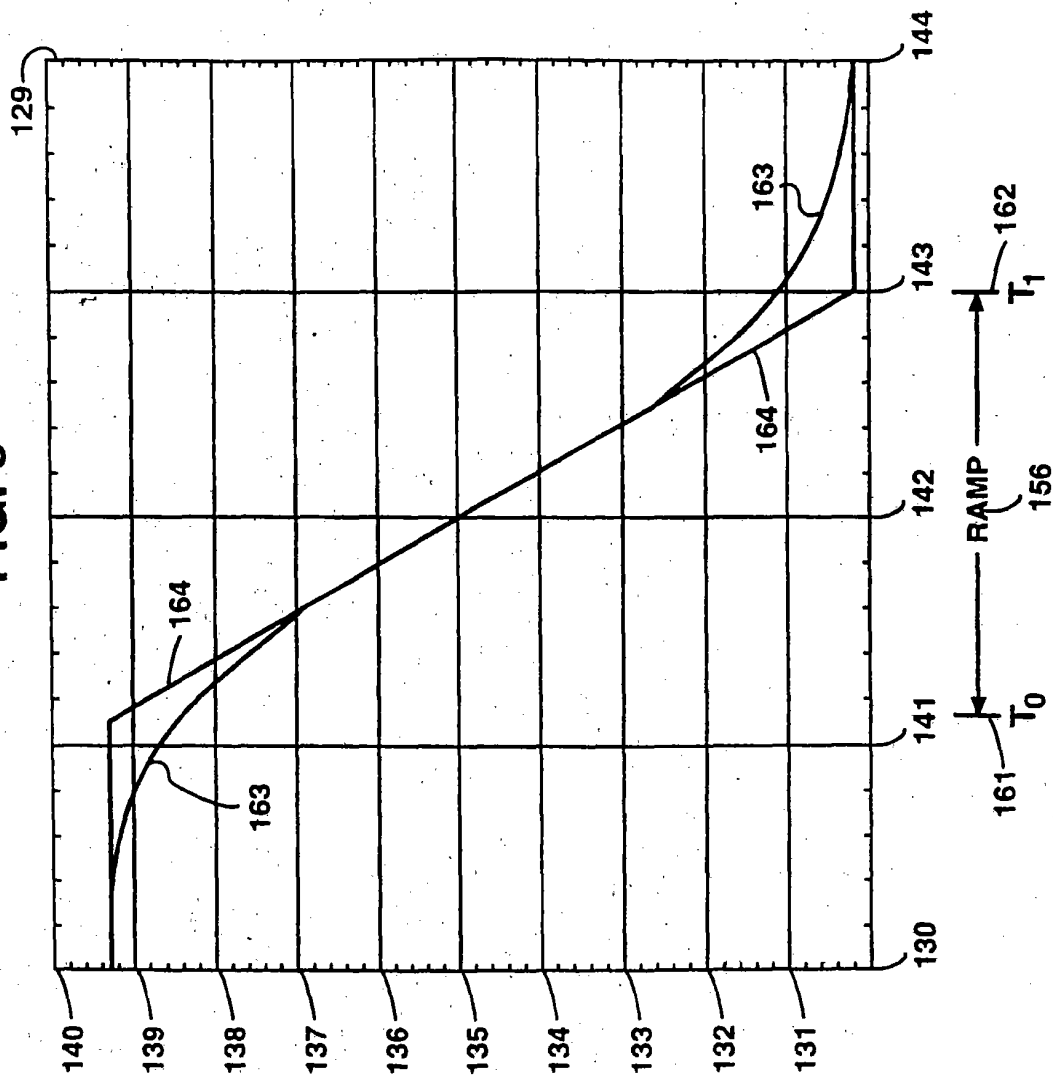


FIG. 4

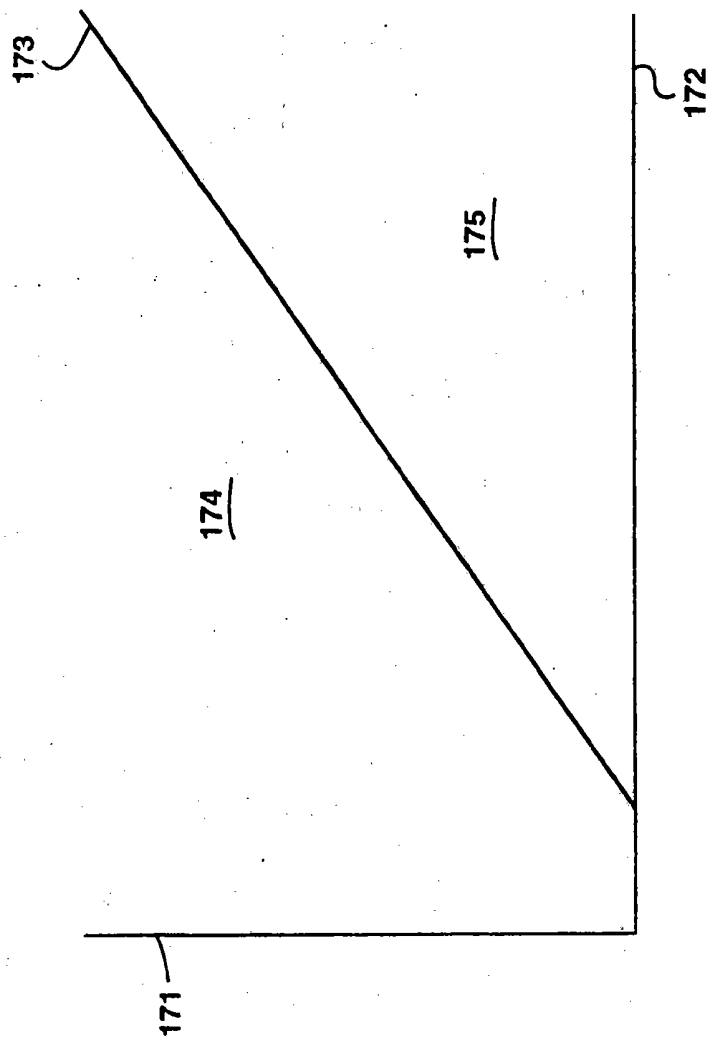


FIG. 5

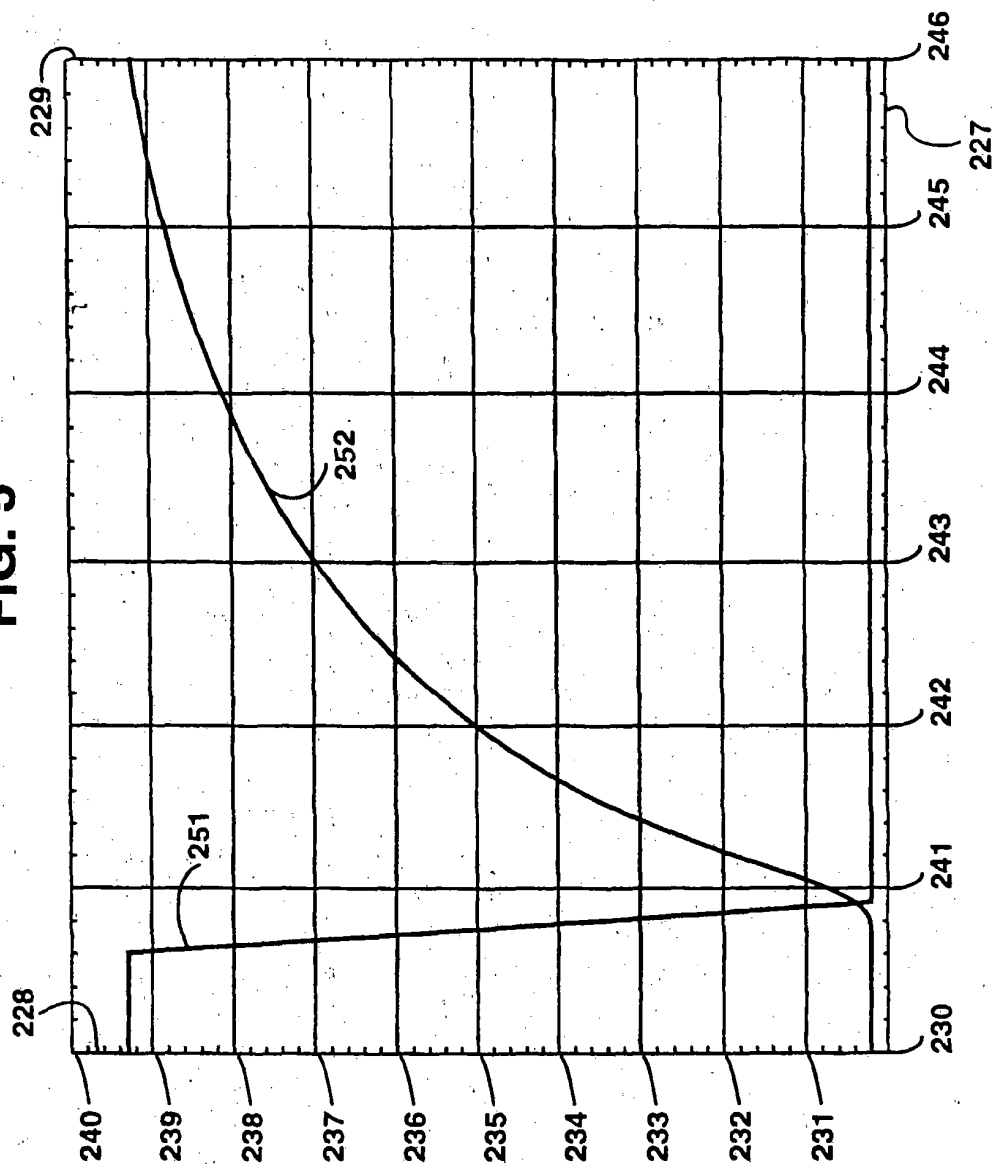
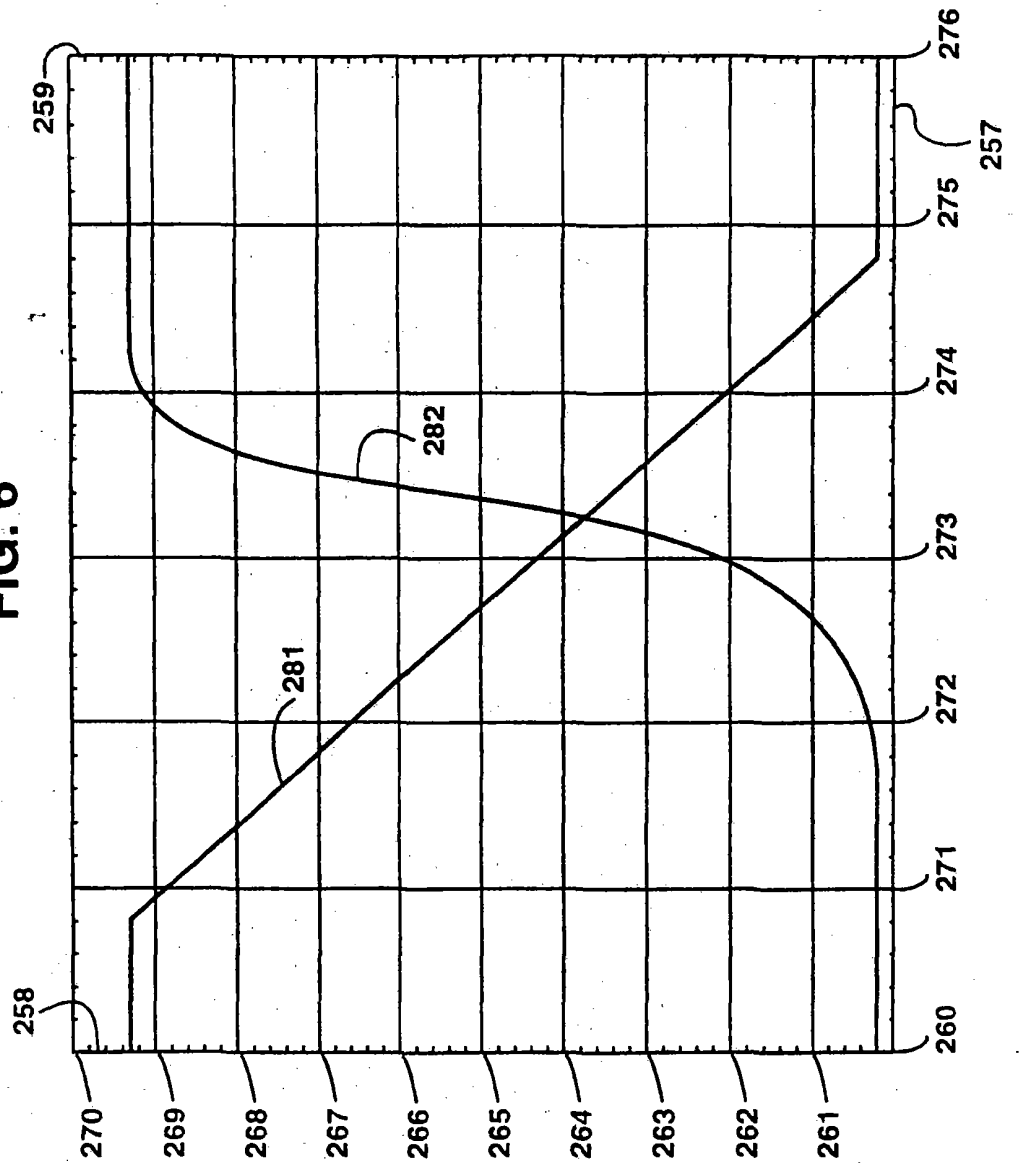


FIG. 6



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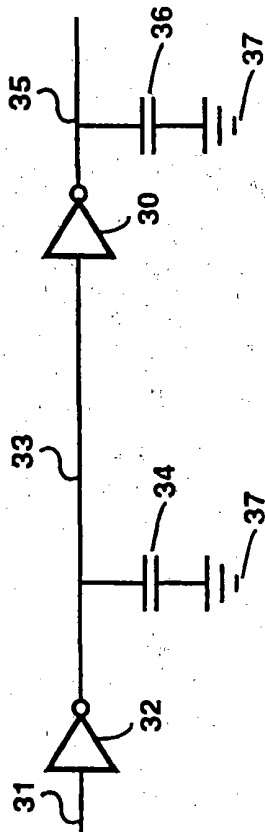


FIG. 7

Int.Cl. 5 G06F15/60

II. FIELDS SEARCHED

Minimum Documentation Searched⁷

Classification System

Classification Symbols

Int.Cl. 5

G06F

Documentation Searched other than Minimum Documentation
to the Extent that such Documents are Included in the Fields Searched⁸III. DOCUMENTS CONSIDERED TO BE RELEVANT⁹

Category ¹⁰	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³
A	IEEE TRANSACTIONS ON CIRCUITS AND SYSTEMS vol. 35, no. 10, October 1988, NEW YORK US pages 1330 - 1334 DENG 'PIECEWISE-LINEAR TIMING DELAY MODELING FOR DIGITAL CMOS CIRCUITS' see page 1332, column 1, line 20 - line 40 see page 1333, column 1, line 4 - column 2, line 9; figure 1 ---	1,2,4,6, 16
A	IBM TECHNICAL DISCLOSURE BULLETIN vol. 34, no. 1, June 1991, ARMONK NY US pages 186 - 187 'DELAY EQUATIONS FOR TIMING ANALYSIS' see the whole document --- -/--	1,2,4,6, 16

¹⁰ Special categories of cited documents:

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"A" document member of the same patent family

IV. CERTIFICATION

Date of the Actual Completion of the International Search 17 JUNE 1993	Date of Mailing of this International Search Report 07. 07. 93
International Searching Authority EUROPEAN PATENT OFFICE	Signature of Authorized Officer GUINGALE A.

III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)		
Category*	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No.
A	<p>PROCEEDINGS OF THE IEEE 1990 CUSTOM INTEGRATED CIRCUITS CONFERENCE MAY 13-16 1990 BOSTON MASS US pages 951 - 956 PATEL 'CHARMS : characterization and modeling system for accurate delay prediction of asic designs' see page 951, column 1, line 7 - line 13; figure 1</p> <p>-----</p>	1

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